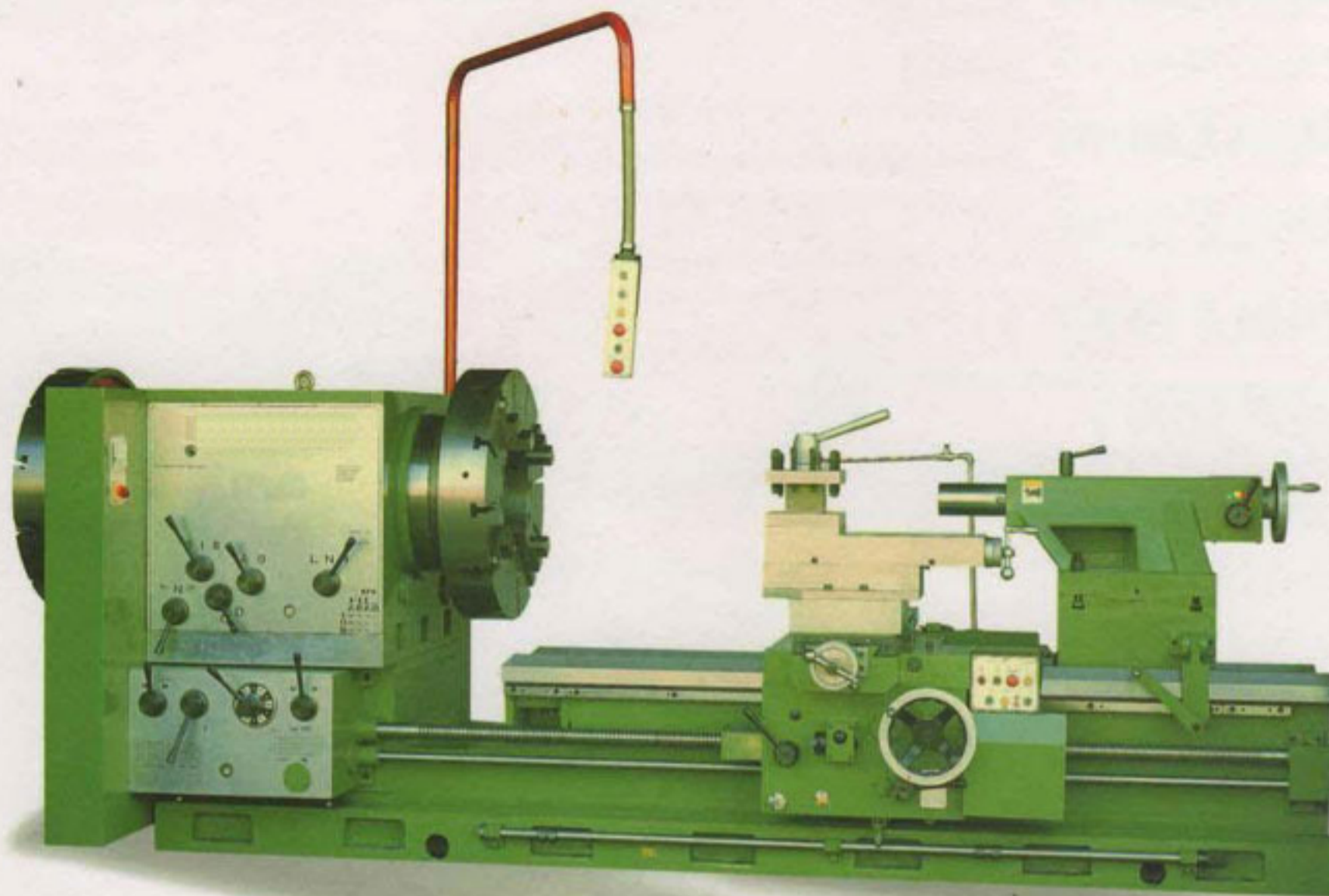


LARGE SPINDLE BORE LATHE



X & Z Axes Rapid Traverse

項目 ITEM	型式 MODEL	3A-38	3A-42
中心高度	Center height	480mm	530mm
床面旋徑	Swing over bed	960mm (38")	1060mm (42")
鞍上旋徑	Swing over cross slide	650mm	750mm
凹凸旋徑	Swing over gap	1510mm	1610mm
凹凸寬度	Width of gap	570mm	
床身寬度	Width of bed	560mm	
兩心間距離	Distance between centers	1500(60"), 2000(80"), 3000(120"), 4000(160"), 5000(200"), 6000(240"), 7000(280")	
主軸孔徑	Spindle hole	ø156mm, ø230mm, ø360mm, ø510mm	
主軸鼻端	Spindle nose	A2-11, A2-15, A2-20, A2-25	
主軸轉速	Number of Spindle speeds	9-600	6-400 3-200 2-100
尾座心軸	Spindle taper	ø125mm	
心軸斜度	Tailstock spindle	MT#6	
尾座心軸行程	Quill travel	300mm	
橫向進給	Cross feeds	0.065-0.96(48Kinds)	
橫向行程	Cross travel	540mm	
複式刀座行程	Cross slide travel	300mm	
縱向進給	Longitudinal feeds	0.13-1.92(48Kinds)	
導螺桿直徑	Lead screw diameter	ø50mm x 2TPI	
車牙範圍 (公制)	Threading range, metric	2-30mm / Pitch(48Kinds)	
車牙範圍 (英制)	Threading range, inch	1-16TPI(48Kinds)	
模數螺紋	Module pitch threads	1-15M(32Kinds)	
徑節螺紋	DP.Pitch threads	2-30P(48Kinds)	
主驅動馬達	Main spindle motor	20HP(25HP, 30HP Optional)	



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