

Wider Bed



SPINDLE BORE **104MM SERIES**

SPINDLE BORE **156MM SERIES**

SPINDLE BORE **230MM SERIES**

項目 ITEM	型式 MODEL	3A-W26	3A-W30	3A-W33
中心高度	Height of center	335 mm	385 mm	420 mm
床面旋徑	Swing over bed	670 mm (26")	770 mm (30")	840 mm (33")
鞍上旋徑	Swing over cross slide	460 mm	560 mm	630 mm
凹凸旋徑	Swing over gap	890 mm	990 mm	1060 mm
凹凸寬度	Width of gap		460 mm (18")	
床身寬度	Width of bed		460 mm (18")	
兩心間距	Distance between centers	1500 (60"), 2000 (80"), 3000 (120"), 4000 (160"), 5000 (200")		
主軸孔徑	Spindle Bore	ø104 mm (4 ¹ / ₁₆ "), ø156 mm (6 ¹ / ₁₆ "), ø230 mm (9 ¹ / ₁₆ ")		
主軸鼻端	Spindle nose	A1-11, D1-11, A2-15		
主軸轉速	Number of Spindle speeds	15-1000 rpm,	13-800 rpm,	11-700 rpm (12 steps)
尾座心軸	Tailstock quill diameter		ø95 mm (3 ³ / ₄ ")	
心軸斜度	Taper of center		MT#5	
尾座心軸行程	Quill travel		230 mm (9")	
刀具尺寸	Tool size		25 x 25 mm	
複式刀座行程	Compound rest travel		230 mm	
橫向行程	Cross slide travel	385 mm	435 mm	
橫向進給	Cross feeds		0.025 ~ 0.35 mm (36 Kinds)	
縱向進給	Longitudinal feeds		0.05 ~ 0.7 mm (36 Kinds)	
導螺桿直徑	Lead screw diameter		ø45 mm (1 ³ / ₄ ") x 2TPI	
車牙範圍 (公制)	Threading range, metric		0.8-14 mm / Pitch (65 Kinds)	
車牙範圍 (英制)	Threading range, Inch		2-28 TPI (36 Kinds)	
模數螺紋	Module pitch threads		0.5-7 M (22 Kinds)	
徑節螺紋	DP.Pitch threads		4-56 P (36 Kinds)	
主驅動馬達	Main spindle motor		15 HP or 20 HP	
冷卻泵	Coolant pump		1/8 HP	

STANDARD ACCESSORIES

1. Main motor & electricals
2. Coolant system
3. 4-Way tool post
4. Foundation bolts, nuts
5. Main spindle sleeve
6. Main spindle center
7. Tailstock center
8. 3-Jaw connect plate
9. Meter / Inch community
10. Tool box with Tools
11. Independent electrical box
12. Operation & service manual

OPTIONAL ACCESSORIES

1. 3-Jaw chuck
2. 4-Jaw chuck
3. Face plate
4. Steady rest
5. Follow rest
6. Rear tool post
7. Micro bed stopper
8. Full length rear splash guard
9. Taper attachment
10. Quick change tool post
11. Cross & longitudinal rapid traverse (1/4 HP)
12. Hydraulic copying device
13. Digital readout
14. Rotating center MT.5
15. Double chuck system
16. Electrical system for CE
17. Halogen lamp



林寶機械貿易私人有限公司

LIM POH MACHINERY TRADING PTE LTD

NO. 111, UBI AVE 4, CIVIC TERRACE WAREHOUSE, SINGAPORE 408761.

E-mail: enquiry@limpoh.com Website: http://www.limpoh.com

TEL: 6846 1138 FAX: 6841 2832

GST Reg. No. M2-0067812-5 Business Reg. No. 198404054R