

SPECIFICATION:

ITEMS	MODEL	DY-1200	DY-1300	DY-1400	DY-1500
Machining capability	Swing over bed	1200	1300	1400	1500
	Swing over cross slide	830	930	1030	1130
	Max. cutting diameter	1200	1300	1400	1500
	Distance between centers	1500 - 2000 - 3000 - 4000 - 5000 - 6000 - 7000 - 8000 - 9000 - 10000			
Main spindle	Spindle nose	A2-11	A2-11	A2-11	A2-11
	Spindle bore	160	160	160	160
	Spindle taper	MT-15	MT-15	MT-15	MT-15
	Spindle speed (rpm)	H600 - 200		L300 - 20	
Travel	Cross travel (X axis)	750	750	750	750
Feeds	Max rapid traverse (X axis)	5M	5M	5M	5M
	Max rapid traverse (Z axis)	7.5M	7.5M	7.5M	7.5M
Motors	Feed rate (X axis , Z axis)	0.001-500mm/rev(0.0004-20"/rev)			
	Main motor	50 HP	50 HP	50 HP	50 HP
	Servo motors (X axis , Z axis)	14.8NM-45NM	14.8NM-45NM	14.8NM-45NM	14.8NM-45NM
	Hydraulic oil pump (opt.)	3HP/2.2KW			
	Lubrication pump	100W			
	Coolant pump	1HP			
Bed	Width	692mm			
Tailstock	Quill diameter	125	125	125	125
	Quill travel	350	350	350	350
	Quill taper	MT#6	MT#6	MT#6	MT# 6
Machine	Net weight (approx.)	6500KG-7000KG-7500KG-8000KG-8500KG-9000KG-9500KG-10000KG-10500KG-11000KG			

• All the specifications shown above are just for reference. The design and specifications are subject to change without prior notice.

STANDARD ACCESSORIES

1. Coolant pump.
2. Build-in worklight
3. Splash safety guard
4. Auto lubrication system
5. Quick change toolpost
6. Steel telescoping way cover for X axis
7. Center sleeve & centers
8. Tool box with hand tools
9. Heat Exchanger

OPTIONAL ACCESSORIES

1. 3-Jaw hydraulic chuck
2. Hydraulic turret (8 tools)
3. Electric turret(4 tools)
4. Programmable tailstock
5. Bar feeder
6. Chip conveyor with remote cart
7. Steady Rest / Follow Rest



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