

CNC LATHE SPECIFICATION

ITEM	MODEL	DY-350C	DY-410C	DY-510C
Machining capability	Distance between centers	1000 / 1500mm	1250 /1500 /2000mm	
	Swing over bed	410mm	410mm	510mm
	Swing over cross slide	200mm	200mm	300mm
Main spindle	Spindle nose	D1-6	D1-8	
	Spindle bore	54mm	80 or 102 (Opt.)mm	
	Spindle speed (rpm)	H: 600-3000 M: 200-1300 L: 50-450	H: 140-2500 (bore 102: 1800rpm) M: 50-850 L: 30-300	
	Spindle taper	MT6	MT8 / MT10	
Travel	Cross travel (X axis)	180mm	200mm	
	Longitudinal travel (Z axis)	750/1250mm	950/1200/1700mm	
Feeds	X axis rapid traverse	5M/min		
	Z axis rapid traverse	10M/min		
	Cutting feed rate	0.001-500mm/rev (0.0004"-20"/rev)		
Motors	Main motor	7.5hp	10hp	
	Inverter	7.5hp	10hp	
	X axis servo motor	Fagor AC servo motor EXM33/1.53kw/ 7.3Nm / 2000rpm		
	Z axis servo motor	Fagor AC servo motor EXM53/2.49kw/11.9Nm /2000rpm		
	Oil pump	80W		
	Coolant pump	1/8hp		
	Hydraulic tank pump (optional)	2hp (1.5kw)		
Tank capacity	Hydraulic tank (optional)	20L		
	Lubrication pump	2L		
	Coolant tank	90L		
Ball screw	X axis diameter	25mm / pitch 5		
	Z axis diameter	40mm / pitch 5		
Bed	Width	305mm(12")	330mm(13")	
Tailstock	Quill diameter	54mm	75mm	
	Quill travel	130mm	150mm	
	Quill taper	MT4	MT5	
Measurement (approx.)(kg)	Net weight	2000/2200	2400/2600/3150	
	Gross weight	2200/2450	2600/2850/3450	

Above specifications are subject to change without notice. Special requirement please connect with us.



林寶機械貿易私人有限公司

LIM POH MACHINERY TRADING PTE LTD

NO. 111, UBI AVE 4, CIVIC TERRACE WAREHOUSE, SINGAPORE 408761.

E-mail: enquiry@limpoh.com Website: http://www.limpoh.com

TEL: 6846 1138 FAX: 6841 2832

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