

SPECIFICATIONS(MECHANISM)機械規格表
UNIT:MM(INCH)

ITEM 項目	MODEL 型號	NC200	NC300	NC350
Max travel of the ram (stroke) 衝程		200(8")	300(12")	350(14")
Vertical ram travel 鉋頭垂直調整距離		220(8.5")	320(12.5")	320(12.5")
Ram speed(stroke per minute) 鉋頭每分鐘衝程數		23-42-66-87	23-42-66-87	23-42-66-87
Swivel angle of head 衝頭調整角度		±30°	±30°	±30°
Distance between end of ram guideway and work table 鉋頭導路下端至工作台距離(A)		290(11.5")	365(14")	470(18.5")
Distance between tooling center and column surface 刀桿中心至機身面距離(喉深)(B)		380(15")	510(20")	560(22")
Diameter of working table 工作台直徑		Φ400(ø16")	Φ560(ø22")	Φ560(ø22")
Longitudinal travel of working table 工作台左右移動距離(X)		270(10.5")	460(18")	460(18")
Cross travel of table 前後移動距離(Y)		200(8")	460(18")	460(18")
Main driving motor (brake motor) 驅動馬達(煞車馬達)		1HP,3Φ,6P	3HP,3Φ,4P	3HP,3Φ,4P
Packing dimension 裝箱尺寸		1200x1200x1570 (47"x47"x62")	2000x1300x2100 (80"x51"x83")	2000x1300x2200 (80"x51"x87")
Net weight 淨重		950kgs	1600kgs	2100kgs

SPECIFICATIONS(CONTROLLER SYSTEM) 控制器規格表

MODEL 型號	A1	A2	A3
ITEM 項目			
Feed rate of work table 工作台進給速率	0.001"-0.02"/stroke 0.01-0.5mm/stroke	0.001"-0.02"/stroke 0.01-0.5mm/stroke	0.0001"-0.02"/stroke 0.001-0.5mm/stroke
Min indexing unit degree 最小分割角度	Manual 手動	0.001°(Auto)	0.001°(Auto)
Feeding servo motor power 進給軸馬達馬力	1HP(750W)X 1PC	1HP(750W)X 1PC	1.3HP(1KW)X 2PC
Rotary axis servo motor power 旋轉軸馬達馬力	—————	1HP(750W)X 1PC	1.3HP(1KW)X 1PC
Packing dimension 裝箱尺寸	(pack with M/C)	(pack with M/C)	950x850x2200MM (38"x35"x87")

*All specifications and designs are subject to change without notice. 本公司對產品不斷研究改良，上述規格及設計如有變更，恕不另行通知。

Standard accessories (標準配件)	Optional accessories (選用配件)
1.Lubrication system (注油器) 2.Rotary table (旋轉工作台) 3.Halogen lamp (石英燈) 4.Tool box & tools (工具箱)	1.Slotting bar (刀桿) 2.3 jaws scroll chuck (三爪夾頭) 3.Clamping kits set (夾持套) 4.Coolant pump & tray (冷卻及水盤) 5.CE standard (歐規CE 護罩)


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