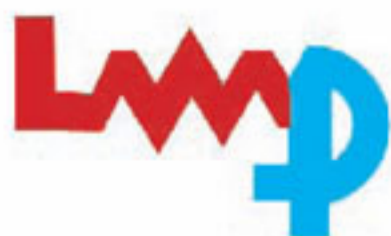


SPECIFICATIONS

	ITEM	MODEL	1224	1228	1632	1636	1640
CAPACITY	Maximum grinding length x width		700x300m/m	760x300m/m	900x400m/m	990x400m/m	1100x400m/m
	Max. distance from table surface to spindle center line		700m/m	700m/m	700m/m	700m/m	700m/m
TABLE	Surface length		600m/m	700m/m	800m/m	900m/m	1000m/m
	Surface width		300m/m	300m/m	400m/m	400m/m	400m/m
	Maximum longitudinal travel		760m/m	820m/m	940m/m	1016m/m	1140m/m
	Maximum cross travel		360m/m	360m/m	460m/m	460m/m	460m/m
	T-slot (No.x width)		3x17m/m	3x17m/m	3x17m/m	3x17m/m	3x17m/m
FEED	Longitudinal movement of table						
	Hydraulic feed		1-25m/m	1-25m/m	1-25m/m	1-25m/m	1-25m/m
	Hand feed per revolution		60m/m	60m/m	60m/m	60m/m	60m/m
	Cross movement of saddle						
	Intermittent feed		1-15m/m	1-15m/m	1-15m/m	1-15m/m	1-15m/m
	Continuous transverse feed		1200mm/mm	1200mm/mm	1200 mm/min	1200 mm/min	1200 mm/min
	Hand feed per revolution		5m/m	5m/m	5m/m	5m/m	5m/m
	Graduation of handwheel		0.02m/m	0.02m/m	0.02m/m	0.02m/m	0.02m/m
	Vertical movement of wheel head						
	Hand feed per revolution		0.5m/m	0.5m/m	0.5m/m	0.5m/m	0.5m/m
	Graduation of handwheel		0.002m/m	0.002m/m	0.002m/m	0.002m/m	0.002m/m
	Micro feed (OPT)		0.001m/m	0.001m/m	0.001m/m	0.001m/m	0.001m/m
	Rapid feed (50/60HZ)		275/330m/m /min	275/330m/m /min	275/330m/m /min	275/330m/m /min	275/330m/m /min
	Auto down feed						
	Feed rate (15 steps adjustable)		0.002-0.03m/m	0.002-0.03m/m	0.002-0.03m/m	0.002-0.03m/m	0.002-0.03m/m
	Total feed amount (MAX)		49.5m/m	49.5m/m	49.5m/m	49.5m/m	49.5m/m
	Spark out		0-9 TIMES	0-9 TIMES	0-9 TIMES	0-9 TIMES	0-9 TIMES
SPINDLE & WHEEL	Spindle drive motor		3.7KW	3.7KW	5.5KW	5.5KW	5.5KW
	Diameter (60HZ)		∅ 305m/m	∅ 305m/m	∅ 305m/m	∅ 305m/m	∅ 305m/m
	Diameter (50HZ)		∅ 355m/m	∅ 355m/m	∅ 355m/m	∅ 355m/m	∅ 355m/m
	Width		50m/m	50m/m	50m/m	50m/m	50m/m
	Bore		127m/m	127m/m	127m/m	127m/m	127m/m
	Speed (50/60HZ)		1500/1800RPM	1500/1800RPM	1500/1800RPM	1500/1800RPM	1500/1800RPM
MOTOR	Hydraulic		1.5KW/6P	1.5KW/6P	2.2KW/6P	2.2KW/6P	2.2KW/6P
	Cross feed		150W/6P	150W/6P	150W/6P	150W/6P	150W/6P
	Vertical rapid feed		190W/4P	190W/4P	190W/4P	190W/4P	190W/4P
WEIGHT	(Approximately)		2,400KGS	2,500KGS	3,100KGS	3,200KGS	3,300KGS
	Packing dimensions (LxWxH)		2560x2130x2260m/m	2560x2130x2260m/m	3150x2170x2260m/m	3150x2170x2260m/m	3200x2150x2260m/m

NOTE: As KASUGA is constantly improving the design of its machines, appearance, specifications, dimensions and weight are subject to change without notice.



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