

高效率深孔加工機 (鑽床) High-Efficiency Deep-Hole Drilling Machine

特別附件 Special accessories

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| 1. 冷凍機 Coolant chiller | 5. 槍鑽鑽頭研磨機 Gun drill grinder. |
| 2. 切削油 Coolant oil | 6. 紙帶過濾機+鐵屑分離機 Paper filter+Magnetic separator |
| 3. 槍鑽鑽頭 Gun drills | 7. 橡膠套 Rubber bush |
| 4. 鑽頭導套 Guide bush | |

標準附件 Standard accessories

1. 工具箱 Tool set box
2. 水平螺絲 Leveling screw
3. 高壓冷卻幫浦 High pressure coolant pump

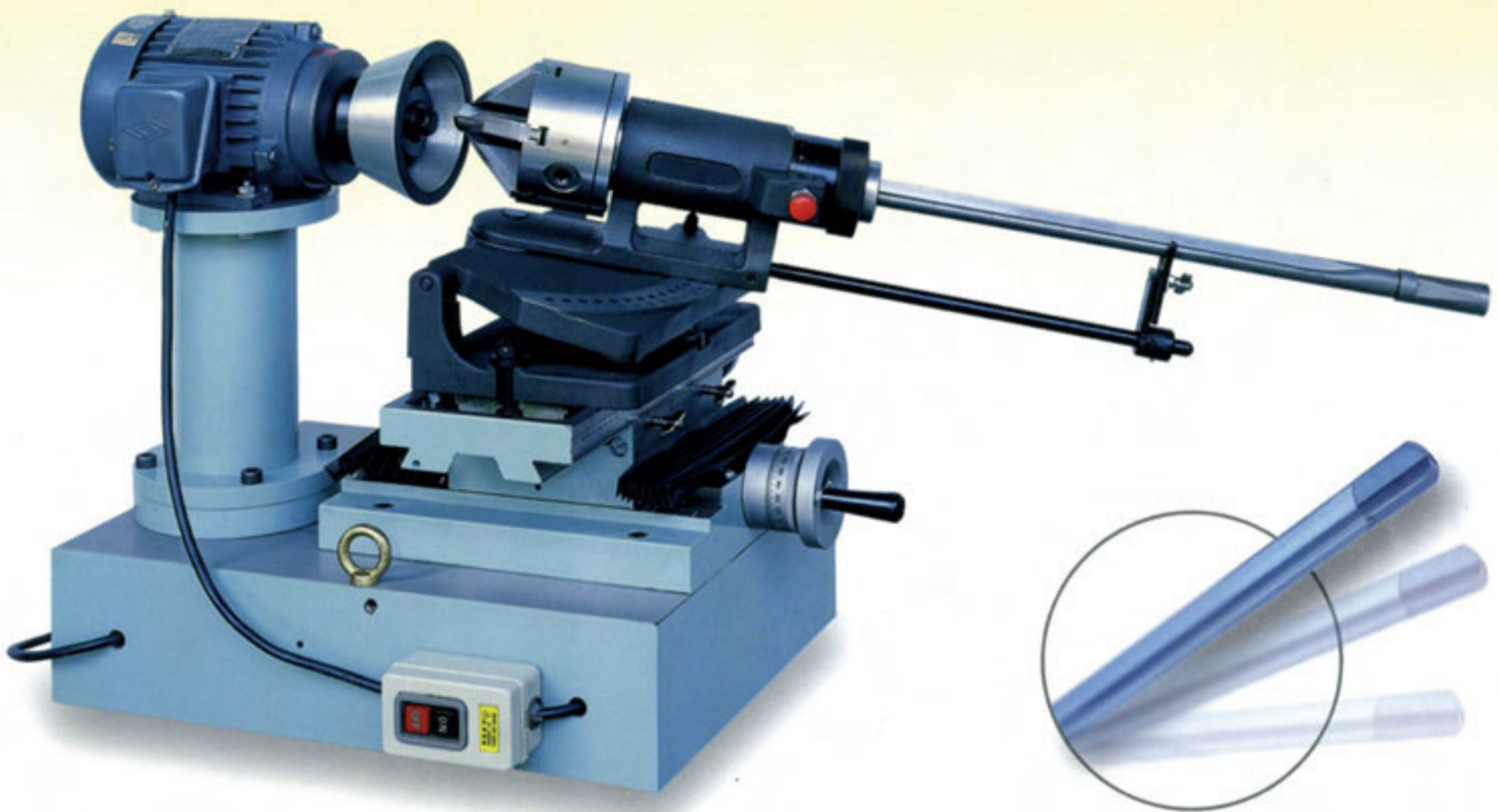
備註 Remarks

1. 本機可裝四軸加工，鑽孔能力 $\phi 2\sim\phi 8\text{mm}$ 。
Max. capacity of $\phi 2\sim\phi 8\text{mm}$ for 4 spindles.
2. 可根據客戶需求設計特殊規格。
The machine could be designed for special purpose according to customer requested.
3. 規格如有變更不另行通知。
Specifications subject to change without notice.
4. 購機時以合約為準。
Please refer to your contract for special accessories.
5. 本機種鑽孔深度以鑽頭直徑50倍為標準，特殊規格需視加工材質而定。
The max. depth of drilling is about 50 times of drill tools dia and have to see material for drill specialty size.

適用加工情況 Application

1. 塑膠射出模具-冷卻水孔、射梢孔及電熱孔。
Plastic injection mould-coolant passages, eject pin and electrical heating holes.
2. 汽機車零件-曲軸、連桿、輪軸及動力方向盤軸心。
Automobile and motorcycle spare parts-crankshafts, connecting rods, shafts, power steering shafts.
3. 醫療器材-人造骨中空孔、精密零件深孔加工。
Medical equipment - Artificial hollow bones, high precision parts deep hole drilling.
4. 玻璃模具冷卻孔
Glass mould-coolant passages

深孔鑽頭研磨機 Deep-Hole Drill Head Grinders



鑽孔透視圖

