

S series (Bed width: 300mm)

SPECIFICATIONS

M series (Bed width: 350mm)

SPECIFICATIONS

Specifications	Model	S430 Series	S480 Series	S530 Series	M560 Series	M660 Series
		S1730,S1740,S1760	S1930,S1940, S1960,S1980	S2140,S2160,S2180	M2240,M2260	M2640,M2660
Swing Over Bed		430 mm	470 mm	520 mm	560 mm	660 mm
Swing Over Cross Slide		240 mm	280 mm	330 mm	340 mm	440 mm
Center Distance (mm)		760,1000,1500	760,1000, 1500,2000	1000,1500,2000	1000,1500	1000,1500
Swing Over Gap		650 mm	690 mm	740 mm	788 mm	890 mm
Bed Width		300 mm			350 mm	
Spindle Nose		ASA D1 - 6 / D1 - 8 (Opt.)		ASA D1 - 8	ASA D1 - 8	
Spindle Bore		58 mm / 78 mm (Opt.)		78 mm	85 mm	
Taper of Spindle Bore		MT 6 / MT 7 (Opt.)		MT 7	MT 7	
Spindle Speed		20~2000 rpm (12 steps)			15~1500 rpm (12 steps)	
Inch Threads Range		4~56 TPI			2~56 TPI	
Metric Threads Range		P0.5~P7			P0.5~P14	
Longitudinal Feeds Range		0.05~0.82 mm			0.05~0.82 mm	
Cross Feeds Range		0.02~0.4 mm			0.02~0.4 mm	
Leadscrew Diameter		35 mm			38 mm	
Leadscrew Pitch		4 TPI or 6 mm			4 TPI or 6 mm	
Taper of Tail Center		MT 4			MT 5	
Tail Spindle Travel		150 mm			165 mm	
Tail Spindle Diameter		58 mm	68 mm		75 mm	
Main Drive Motor		5HP(3.75KW) / 7.5HP(5.625KW.Opt.)		7.5HP(5.625KW) / 10HP(7.5KW.Opt.)		
Coolant Pump		1/8HP (0.1 KW)			1/8HP (0.1 KW)	
Compound Rest Travel		125 mm			200 mm	
Cross Slide Travel		245 mm		275 mm	300 mm	
Machine Dimensions (cm)		L : 189,245,265 W : 81 H : 119	L : 189,245, 265,317 W : 81 H : 122	L : 245,265,317 W : 81 H : 125	L : 229,298 W : 99 H : 125	L : 229,298 W : 99 H : 130
Packing Dimensions (cm)		L : 198,228,279 W : 95 H : 162	L : 198,228, 279,337 W : 95 H : 162	L : 228,279,337 W : 95 H : 162	L : 238,290 W : 115 H : 170	L : 238,290 W : 115 H : 170
Net Weight (Kgs)		1680,1760,2050		1720,1800, 2075,2380	1810,2135,2440	2000,2400
Gross Weight (Kgs)		1780,1860,2200		1820,1900, 2225,2530	1910,2285,2590	2350,2550

*All specifications above are subject to change without notice.

STANDARD ACCESSORIES

- Tool Box 1 pc
- Centers 2 pcs
- Safety pin 1 pc
- Screw wrench for cutter setting 1 pc
- Back plate 1 pc
- Coolant system 1 set
- 4-way tool post 1 set
- Auto-feed stopper ring 1 set

OPTIONAL ACCESSORIES

- 3-jaw scroll chuck
- 4-jaw independent chuck
- Face plate
- Steady rest
- Follow rest
- Work light
- 4-position carriage stop
- Micro carriage stop
- Live centers
- Rear cutter rest
- Taper turning attachment
- Rear splash guard
- Chuck guard
- American tool post
- Change gears for D.P and module thread
- 5C lever collet closer
- Driving plate
- Quick change tool post
- Digital readouts
- Hydraulic copying machine
- Chip guard
- ID/OD Grinder
- Rapid Traverse(L series)



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