

CSL-300S**CSL-350S****CSL-400S****HIGH PRECISION SLOTTING MACHINE**

★工作台中心孔徑加大加深設計，適合長軸加工！

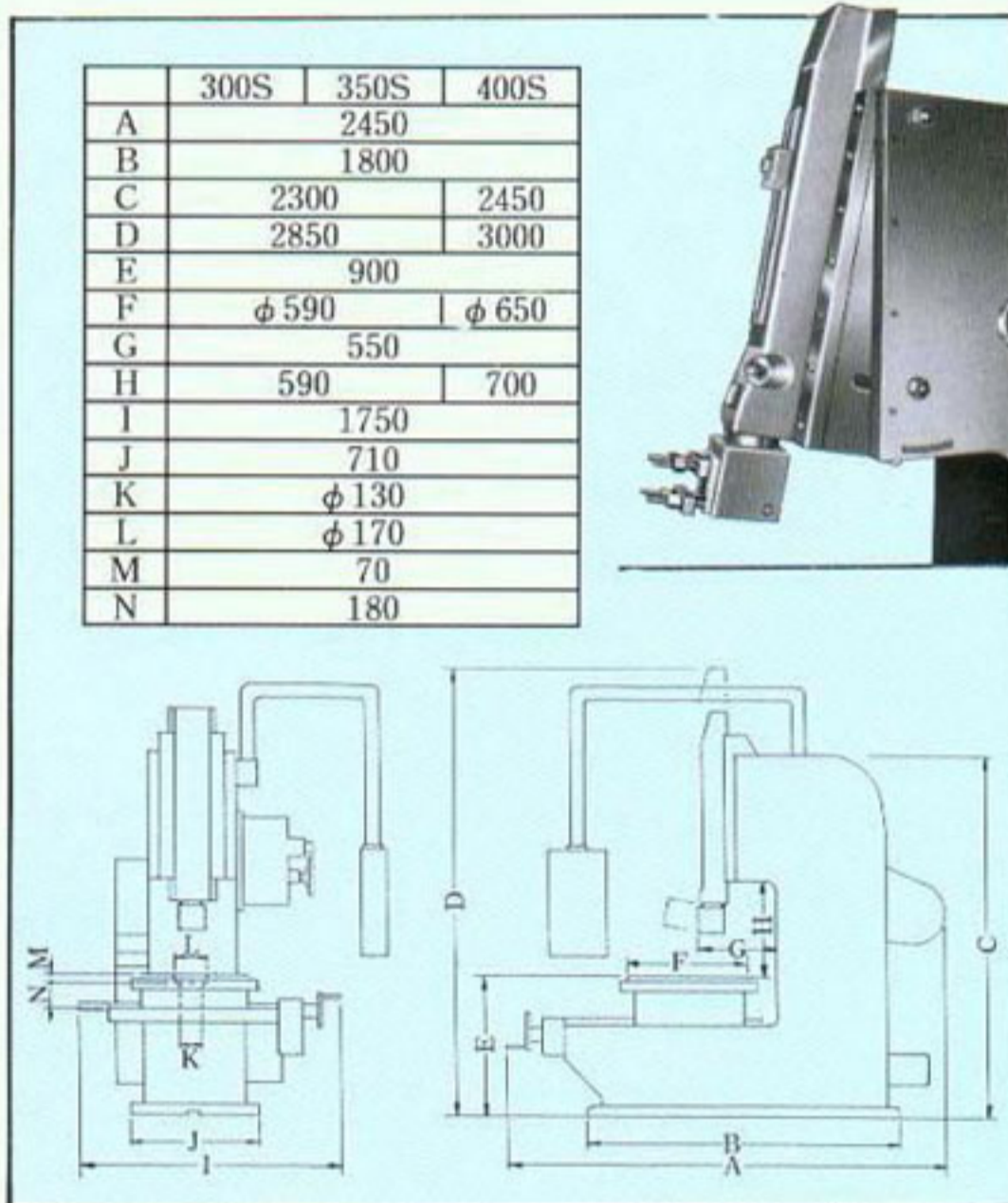
The center bore of working table is enlarged and deepened to process for the long shaft.

●特性

1. 採用剎車馬達及直結齒輪傳動，增強滑頭切削力，並可作寸動操作，工作效率高。
2. 鉋頭滑動面經硬化處理及精密研磨，傳動齒輪均採用高級合金鋼並施硬化處理，經久耐用。
3. 設有強制循環潤滑系統。
4. 工作台前後、左右及迴轉均可自動進給及快速押送。
5. 採用連桿傳動式使鉋頭作上下，速歸運動，提高工作效率及精度。
6. 鉋頭可前仰10°，適合斜面及斜孔加工。
7. 採用高級強韌鑄鐵並經回火處理，永不變形。
8. 設有油壓自動退刀。
9. 採用懸吊式集中操作面板，操作容易方便。
10. 床軌及螺桿均設有伸縮防塵罩及集中潤滑裝置，可延長機械壽命。

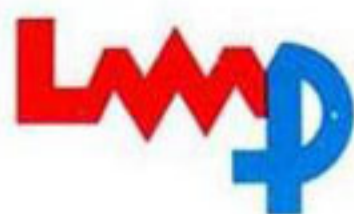
CHARACTERISTICS:

1. Through the use of a brake motor, ram position is easily to obtained with the push button panel.
2. All slide ways and driving gears have been hardened and precision ground.
3. All working components of the machine are lubricated by a central forced lubricating system.
4. Automatic feeding system (longitudinal, transverse and rotation) and indexing device of the work table are attached to standard machine.
5. Ram motion is linkage transmitted.
6. Ram can swivel 10° forward to finish tapered holes and work pieces.
7. A hydraulic tool lifting device is attached to this machine.
8. Machine frame is constructed of high tensile cast iron, tempered to prevent deformation.
9. Adopts of pendant-type centralized control panel, easy to operate.
10. Worktable slide ways & screw have devised with telescopic cover and centralized lubricating system to prolong the life of the machine.



單位 UNIT:mm

型 式	MODEL	300S	350S	400S	
鉋頭最大衝程	Maximum stroke	300	350	400	●標準附屬品 活動板手(12")..... 1支 ⊕⊖螺絲起子..... 各1支 固定板手..... 1組 基礎板..... 8個 工具箱..... 1個 六角板手..... 1組 衝程調整手把..... 1支
鉋頭最大傾斜角度	Front swivel angle of ram	10°			●特別附屬品 三方夾盤·夾具·刀架組· 冷卻裝置·照明裝置。
工作台分度比	Indexing ratio	1:120			STANDARD EQUIPMENT: Monkey wrench (12")...1PC ⊕⊖drier.....each 1PC Spanner..... 1Set Base Plate..... 8PCS Tool box..... 1PC Hex spanner..... 1Set Stroke adjustment hand lever...1PC
鉋頭垂直調整距離	Vertical ram travel	350			SPECIAL EQUIPMENT: 3 jaw chuck, Clamping kits. Slotting bar, coolant unit. Lamp.
鉋頭每分鐘衝程數	Ram speed (spm)	22.36.56.91			
鉋頭導路下端至工作台距離	Distance between end of ram guide and work table	590	700		
工作台直徑	Diameter of work table	590	650		
工作台前後移動距離(無防塵蓋)	Longitudinal travel of work table(no dust cover)	450			
工作台左右移動距離(無防塵蓋)	Transversal travel of work table(no dust cover)	615			
工作台自動進給量	Feed rate of work table	0.05~0.6			
主電動機	Main drive motor	3.75KW.4P.3φ			
自動進給電動機	Feeding motor	0.4KW.4P.3φ			
油壓泵浦電動機	Power pump	0.75KW.4P.3φ			
裝箱尺寸	Packing dimension	2600x1850x2800		2600x1850x3000	
淨 重	Net weight	3500kgs	3800kgs	4000kgs	

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