

CSL-500

CSL-600

HIGH PRECISION SLOTTING MACHINE

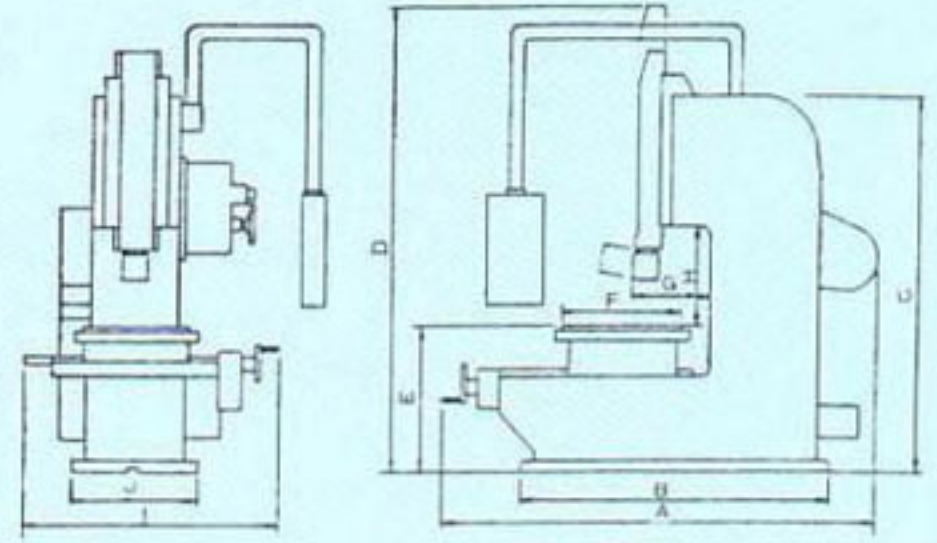
● 特性：

1. 採用剎車馬達及直結齒輪傳動，增強滑頭切削力，並可作寸動操作，工作效率高。
2. 鉋頭滑動面經硬化處理及精密研磨，傳動齒輪均採用高級合金鋼並施硬化處理，經久耐用。
3. 設有強制循環潤滑系統。
4. 經由直結馬達傳動，工作台前後、左右及迴轉均可自轉進給及快速押送。
5. 採用連桿傳動式使鉋頭作上下、速歸運動，提高工作效率及精度。
6. 鉋頭可前仰10°，適合斜面及斜孔加工。
7. 採用高級強韌鑄鐵並經回火處理，永不變形。
8. 採用懸吊式集中操作面板，操作容易方便。
9. 床軌及螺桿均設有伸縮防塵罩及集中潤滑裝置，可延長機械壽命。

CHARACTERISTICS:

1. Through the use of a brake motor, ram position is easily to obtained with the push button panel.
2. All slide ways and driving gears have been hardened and precision ground.
3. All working components of the machine are lubricated by a central forced lubricating system.
4. Automatic feeding system (longitudinal, transverse and rotation) and indexing device of the work table are attached to standard machine.
5. Ram motion is linkage transmitted.
6. Ram can swivel 10° forward to finish tapered holes and work pieces.
7. Machine frame is constructed of high tensile cast iron, tempered to prevent defonnation.
8. Adopts of pendant-type centralized control panel, easy to operate.
9. Worktable slide ways & screw have devised with telescopic cover and centralized lubricating system to prolong the life of the machine.

	500	600
A	3440	
B	2600	
C	3170	3300
D	3690	3940
E	900	
F	850	1000
G	780	
H	730	850
I	2050	
J	720	



單位 UNIT: mm

型 式	MODEL	CSL- 500	CSL- 600	●標準附屬品
鉋頭最大衝程	Maximum stroke	500	600	活動板..... 1支
鉋頭最大傾斜角度	Front swivel angle of ram	10°		⊕⊖螺絲起子... 各1支
鉋頭垂直調整距離	Vertical travel of ram	510		固定板手..... 1組
鉋頭每分鐘衝程數(6段)	Ram speed (6steps)	11~60		分度裝置..... 1組
鉋頭導路下端至工作台面距離	Distance between end of ram guide and work table	730	850	六角板手..... 1組
刀架座至機柱間距離	Distance between tool holder and column	780		基礎板..... 12片
工作台直徑	Diameter of work table	φ800	φ1000	工具箱..... 1只
工作台分度比	Indexing ratio	1:150		●特別附屬品
工作台前後移動距離(無防塵蓋)	Longitudinal travel of work table (no Dust cover)	710		照明設備..... 1組
工作台左右移動距離(無防塵蓋)	Transversal travel of work table(no Dust cover)	710		冷卻裝置..... 1套
工作台自動進給量(每衝程)	Feed rate of work table	0.08~0.8		夾具(W%)..... 1組
工作台快速押送(每分鐘)	Rapid feed	1100		STANDARD EQUIPMENT
主電動機	Main drive motor	5.5KWx4Px3φ		Monkey wrench..... 1PC
進給馬達	Feed motor	0.2KWx4Px3φ		⊕⊖ driver... each 1PC
快速押送馬達	Rapid feed motor	0.75KWx4Px3φ		Spanner..... 1Set
滑頭上下調整馬達	Stroke motor	0.4KWx4Px1/20		Index device..... 1Set
衝程調整馬達	Ram motor	0.4KWx4Px1/10		Hex spanner..... 1Set
裝箱尺寸	Packing dimension	1000x2200x3300	4000x2200x4000	Base plate..... 12PC
淨 重	Net weight	7500kgs	8000kgs	Tool box..... 1PC
				SPECIAL EQUIPMENT:
				Clamping kits, Slotting bar, collant unit, Lamp



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