



林寶機械貿易私人有限公司

LIM POH MACHINERY TRADING PTE LTD

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GST Reg. No. M2-0067812-5 Business Reg. No. 198404054E

內徑拉床：自動提刀

Broaching Machines: Internal Automatic Tool-Lifting

TH-10X1500A / TH-20X1500A

| 型號 TYPE | TH-10X1500A | TH-20X1500A |
|--|-------------|-------------|
| 引拔力 Broaching Power | 10tons | 20tons |
| 最大行程 Max. Stroke | 1500mm | 1500mm |
| 拉刀最大長度 Max. Broach Length | 1500mm | 1500mm |
| 切削速度 Cutting Speed | 1-6m/min | 1-6m/min |
| 回程速度 Return Speed | 1-7m/min | 1-10m/min |
| 主機馬達 Driving Motor | 15H6P | 30H6P |
| 主機幫浦 Driving Pump | 150T116L | DVQ45-189 |
| 提刀馬達 Tool-Lifting Motor | 3H4P | 3H4P |
| 提刀幫浦 Tool-Lifting Pump | 可變式 30L | 可變式 30L |
| 切削油馬達 Cutting Oil Motor | 1/2H4P | 1/2H4P |
| 潤滑油馬達 Lubricant Motor | 自動型 | 自動型 |
| 油壓油量 Oil Pressure Amount | 500L | 700L |
| 切削油量 Cutting Oil Amount | 200L | 200L |
| 潤滑油量 Lubricant Amount | 2L | 2L |
| 最大孔徑 Max. Hole Diameter | 120mm | 120mm |
| 被拉削物最大外徑 Max. Outside Diameter of Broached Object | 460mm | 460mm |
| 機械最高尺寸 Highest Dimension of Machine | 4700mm | 4700mm |
| 機械面積 Area of Machine | 1500*1700 | 1800*2500 |
| 機械總重量 Total Weight of Machine | 3500kgs | 4500kgs |
| 工作檯高度 Table Height | 2300mm | 2300mm |

