

CJ-102D EDM DRILL

深孔放電加工機

Main features

機械特性

- CE certification standards.
 - Overcut (gap) on each side is 0.05mm~0.2mm.
 - The use of pure water as working fluids for cost saving and extra safety.
 - Precision (hole straightness) is approx 0.04mm ± 0.02mm.
 - For drilling 0.3mm holes, copper is better than brass pipe.
 - Able to drill extremely hard materials such as alloys etc.
- 每邊切削間隙為0.05mm~0.2mm。
 - 使用純水做深孔加工，效率佳，符合環保。
 - 精度高，一般精度約為0.04mm ± 0.02mm。
 - 加工直徑為0.3mm時，使用紅銅管較青銅管好。
 - 操作容易，參數簡單，能鑽細小孔，可加工高硬度之合金金屬，不論歪斜，彎曲或球形物體均可加工。



Modularized Controller Design 模組化控制器設計

More stability and easy for service
提昇系統穩定性，增加維修之便利性。

