

凸輪式滾牙機系列

CAM IN FEED THREAD ROLLING MACHINE SERIES



UM-3 規格 SPECIFICATION:

能率 Capacity	形式 Model	UM-3		
滾製螺絲外徑	Diameter range of threads rolled	ø2 - ø12		
節距範圍	Range of pitch rolled	0.4P~1.75P		
滾製長度	Max.length of thread rolled	28 mm		
滾輪轉數	Speeds of dies	35 r.p.m		
滾輪外徑	Max.diameter	ø98		
滾輪孔徑	Bore of cylindrical dies	ø50.5	keyway	8x4
滾輪厚度	Width of cylindrical dies	10 mm , 15mm , 30 mm		
滾輪軸行程間距	Max.Min.center distance of die-spindles	120~95mm		
滾製量	Output(pcs/min)	20~40		
滾輪軸馬力	Machine motor	1 HP (0.75kw)		
重量(大約)	Net weight(Approx.)	270 kgs		
毛量(大約)	Gross weight(Approx.)	320 kgs		
機械佔地面積	Overall dimensions.(LxWxH)m/m	900 mm x 800 mm x 900 mm		
裝箱尺寸	Shipping measurement.(LxWxH)m/m	820 mm x 690 mm x 1000 mm		